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sample question set 1

Question [Ref] II-1: In longitudinal wave inspection of the parent metal adjacent to a weld, minimum sensitivity is usually set such that ... The purpose of removing a weld cap by grinding it flush with the base metal in preparation for ultrasonic testing is to ; a)

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reduce scatter from redirection of beam b)
improve volumetric coverage

Questions & Answers - Ultrasonic Weld Inspection Level 2

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operating with integrity and honesty is essential to create a greater level of trust and confidence, and a positive perception of the non-destructive testing profession.

Ultrasonic Testing (U)

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method of characterizing the thickness or internal structure of a test piece through the use of high frequency sound waves. The frequencies, or pitch, used for ultrasonic testing are many times higher than the limit of human hearing, most commonly in the range from 500 KHz to 20 MHz.

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turned out to be that the IIW block did not satisfy all PAUT calibration requirements, so Commission V started a project to design a calibration block especially for PAUT. A working group was formed with representation from many countries.

New ISO Calibration Block for Phased

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Array Ultrasonic Testing

Silvus, H. S., Advanced Ultrasonic Testing

Systems, A State of the Art Survey,

Nondestructive Testing Information

Analysis Centre, 1976 British Standards

Institute, BS4331: part 3, Methods for

Assessing the performance Characteristics of

Ultrasonic Flaw Detection Equipment,

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London, 1974