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Rockwell Studio 5000 from
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Chart) and ST Structured
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- September 2020 9 . Preface

This manual shows how to
design and program

Sequential Function Charts
(SFCs) for Logix 5000

controllers to execute. This
manual is one of a set of

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related manuals that show
common procedures for
programming and operating
Logix 5000 controllers.

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Function Chart Flag if a

step is executing too long

LimitHigh DINT Enter the

time in the LimitHigh member

(milliseconds). •If the

Timer (T) reaches the

LimitHigh value, the

AlarmHigh bit turns on. •The

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AlarmHigh bit stays on until
you reset it.

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Automation Publication
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shows how to design and
program Sequential Function
Charts (SFCs) for Logix 5000
controllers to execute.

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Sequential function chart

(SFC) is a graphical

programming language used

for programmable logic

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Programming (PLCs). It is one of the five languages defined by IEC 61131-3 standard. The SFC standard is defined as, Preparation of function charts for control systems, and was based on

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Define the TasksThe first
step in the development of
an SFC is to separate the
configuration and regulation
of devices from the commands

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function chart (SFC) is similar to a flowchart. It uses steps and transitions to perform specific operations or actions. This example shows the elements of an SFC. Figure 1.1 SFC Example A step represents a

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major function of your process. It contains the actions that occur at a particular time, phase, or station. An action is one of the functions that a step performs.

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Title: Sequential Function
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Standard ControlLogix

Controllers. The

ControlLogix controller is

part of the Logix5000 family

of controllers. A

ControlLogix system includes

the following: • The

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available in different combinations of user memory

- Studio 5000 environment •

1756 ControlLogix I/O

modules that reside in a

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communication modules for

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network communication.

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