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It is not necessary to fill out the X, Y, Z fields. Most important is that you do not want to assign tool numbers sequentially. If they are assigned sequentially the machine will pick up the wrong tools. Open this window when you first start Mastercam Mill. From the Main Menu, Toolpaths, Job Setup. 2.008 Design & Manufacturing II 4 Mastercam 8

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2 • TUTORIAL GOALS BASIC 2D
MACHINING Tutorial Goals Open a part file, assign a default machine definition, and set up stock. Create four drill holes with one toolpath (including selecting a drill point, choosing tooling, using tool tip compensation, and setting machining values). Rough the outside of the part

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Vicente Rodriguez ...

The difference between 2D milling and 3D milling lies largely on the amount of machine axes that can be commanded on each line of NC code. Typically, when 2D milling, only the x- and y-axes will be utilized on a given move at the machine. In contrast, a simultaneous x-, y- and z-axis move can be used when 3D milling.

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