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Suzuki Grand Vitara The Suzuki Grand Vitara is compact sport utility and off-road vehicle from Japanese automaker Suzuki.

Introduced in 1988, it is also known as Suzuki Escudo, The name is derived from the "escudo", the monetary unit of Portugal until the Euro was adopted, and Suzuki Sidekick.

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Suzuki Vitara The Suzuki Escudo, also known as Suzuki Vitara, is a compact sport utility and off-road vehicle produced by Suzuki since 1988. It is produced in four generations; last version is in production since 2015.

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Screen D Clean sealing surface on upper oil pan, lower oil pan and lower crankcase. Remove oil, old sealant, and dust from sealing surface. INSTALLATION 1) Install new O-ring to lower crankcase as shown in figure. Page 345ENGINE MECHANICAL (H25 ENGINE) 6A2-21 5) Install upper oil pan to lower crankcase.

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