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10.1 INTRODUCTION Quality control efforts that occur during production are referred to as statistical process control. The best companies

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emphasize designing quality into the process, thereby greatly reducing the need for inspection or control efforts. As you might expect, different business organizations are in different stages of this evolutionary process: Some rely heavily on inspection.

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Chapter 10 - Quality Control 10-2 indicate the extent to which summary values such as sample means or sample ranges will tend to vary solely on a chance basis. Process variability refers to the inherent variability of a process the extent to which the output of a process will tend to vary due to chance.

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Identify or define what needs to be controlled, identify ways to measure what needs to be controlled, establish standard for what needs to be controlled and then compare process output to it, determine how to evaluate whether deviations from standard indicate process is out of control, identify how to correct processes or system when it is determined to be out of control, determine how long to monitor results to verify that cause of deviations has been eliminated

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10-1 Exercise 10-3. Requirement 1.
Cost of land and building: Purchase price \$4,000,000 ... *Quality control costs would either be treated as manufacturing overhead and included in the cost of inventory ...

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10-20 Quality Control Use of c-Charts
Table 10-3 • Use only when the number of occurrences per unit of measure can be counted; non-occurrences cannot be counted. – Scratches, chips, dents, or errors per item – Cracks or faults per unit of distance – Breaks or Tears per unit of

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Solutions and takes corrective action when output doesn't meet standards.
-If results are acceptable no further action is required. -Unacceptable results call for correction action.
Phases of Quality Assurance.

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Specifications are limits on the range of variation of output which are set by design (e.g., engineering, customers). Control limits are statistical bounds on a sampling distribution.

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Chapter 10: Quality Control 2
Concepts and Methods What is Quality Control? Ø Quality control is a process that evaluates output relative to a standard Ø Corrective action is taken when output doesn't meet standards P If results are acceptable no further action is required P Unacceptable results call for correction action Material from Operations Management , 11e by William Stevenson, 2011. 3

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